Electronic Handwheel
( Note: the output signal must be 5 v)

USB MOTION CARD

USB

Relay coil
Diode 1n4007

Relay contact output

Inverter

Probe
workpiece

spindle motor

Power Supply 2 (24VDC)

Note: Power supply 2 must be connected, if not 0-10v port, output port, input port will not work.